# **ELECTRIC PARALLEL GRIPPERS**

# Electric Parallel Grippers | Product Overview

	Model	Stroke mm [in]	<b>Grip Force</b> N [lbs]	Operating Environment	Special Features	Page GR-CRP-#
DPE 400		10-20 [0.39-0.78]	445-1334 [100-300]	IP 50 Clean Room Class 100, ISO 5, General Industrial	Adjustable Force, Discrete on/off open and close control. Onboard controls.	5
DPE 200		25 [0.98]	111 [25]	IP54 Clean Room Class 1000, ISO 6 General Industrial	Discrete on/off open and close control. Sealed design. Multiple sensor positions. Onboard controls.	7
RPE		4 [0.16]	5 [1.1]	IP54 Clean Room Class 10, ISO 4 using Scavenge Port, General Industrial	Discrete on/off 50ms pulse open and close control. Small parts handling. High speed.	9



# **ELECTRIC PARALLEL GRIPPERS**

Electric Parallel Grippers | DIRECTCONNECT™ Modular Connectivity Chart

### **Modular DIRECTCONNECT Mounting Style Examples:**

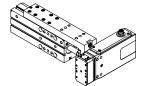
Products can be mounted in multiple positions. Refer to datasheet for complete info.

### **Slide to Gripper**



**DLT Thruster Slide** to **DPE-200 Electric Gripper** 

### **Slide to Gripper**



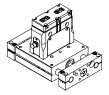
**DLM Thruster Slide** to **DPE-200 Electric Gripper** 

### **Rotary to Gripper**



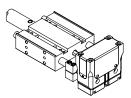
**DRF Rotary Actuator** to **DPE-200 Electric Gripper** 

### Slide to Gripper



**DLB Base Slide** to **DPE-400 Electric Gripper** 

#### Slide to Slide



**DLT Thruster Slide** to **DPE-400 Electric Gripper** 

### Slide to Gripper



**DRF Rotary Actuator** to **DPE-400 Electric Gripper** 

# **DIRECT:** Mounting Compatibility Chart

DESTACO's DIRECTCONNECT™ technology, allows all components of the system-grippers, rotaries and slides—to be mounted together directly. Look for matching icons on product datasheets for mounting compatibility.

**Note:** The numbers in the cell represent the metric screw size and basic mounting pattern. S=Square, R=Rectangle. ie; 5S=M5 Screw with square mounting pattern.





Catalog Models		2 Jaw Electric Parallel Grippers		
		DPE-200	DPE-400	
	DLB-06,08			
Base Slides	DLB-10,12,16	5R		
	DLB-20,25		10R	
	DLT-06,08			
	DLT-10,12,16	5R		
Thruster Slides	DLT-20,25	5R	10R	
	DLM-07			
	DLM-9,12	5R		
	DRF-075,094	5R		
Rotary Actuators	DRF-106	5R		
	DRF-131	5R	10R	

Dimensions and technical information are subject to change without notice

GR-EPG-2



# **E-GRIPPER SERIES**

Electric Parallel Grippers | Features and Benefits

# Plug-and-Play e-Grippers

#### Quick Installation

Unit installs quickly using one cable for both power and operation. DIRECTCONNECT™ feature on DPE units allows mounting to rotaries and slides without adapter plates.

### **Light Switch Operation**

No tuning or programming required. Grippers use discrete PLC outputs to control open and close operation. Grippers are powered by 24VDC.

### Zero Maintenance

Zero maintenance required for standard environments. Units are internally lubricated and sealed. No air lines, valves, tubing, filters or compressor to interfere with high reliable operations.

### 100% Duty Cycle Operation for Durability

DPE Series supports continuous open/close command signal operation. Tight mechanical tolerances minimize wear leading to high life cycle operations.



### **DESTACO** vs. Others

Features	DESTACO Light Switch Operation	Competing Units
Direct Mechanical Drive <sup>1</sup>		
Integrated Motor Controls <sup>2</sup>	$\overline{\checkmark}$	
Zero Maintenance <sup>3</sup>	$\overline{\checkmark}$	
DIRECTCONNECT™4	$\overline{\checkmark}$	
Programming Software <sup>5</sup>		$\overline{\checkmark}$
Clean Room Certified	$\overline{\checkmark}$	$\overline{\checkmark}$
Zero Backlash/Side Play		

- 1 DESTACO uses a direct mechanical linkage to drive the jaws and eliminate finger play, as opposed to a belt drive design.
- 2 Integrated electronics decreases cabling and space requirements, while increasing overall system integrity.
- 3 Competing units recommend lubrication maintenance intervals.
- 4 DIRECTCONNECT™ allows units to be mounted to rotaries or slides without adapter plates .
- 5 Light Switch operation products require no software.



GR-EPG-3

# **E-GRIPPER SERI**

### Electric Parallel Grippers | Compare the eGripper Series

Features	DPE-400	DPE-200	RPE-100
Grip Force Range	445-1334N [100-300 lbf]	111N [25 lbf]	5N [1.1 lbf]
Stroke Range	10mm [0.39 in] or 20mm [0.78 in]	25mm [0.98 in]	4mm [0.16 in]
Actuation (open/close)	800 ms	250 ms	100 ms
Accuracy	±0.05mm [0.002 in]	±0.05mm [0.002 in]	±0.05mm [0.002 in]
Jaw Drive Mechanism	Lead Screw/Wedge	Rack-and-Pinion	Solenoid Plunger
Adjustable Grip Force			
100% Duty Cycle	$\overline{\checkmark}$	$\overline{\checkmark}$	
DIRECTCONNECT™ Feature	$\overline{\checkmark}$	$\overline{\checkmark}$	
FailSafe Operation			$\overline{\checkmark}$
Internal Sensing	$\overline{\checkmark}$		
IP Rating	IP50	IP54	IP54

### Clean Room Rated:

DESTACO's electric products are ideal for food, medical and clean room applications. Electric products are internally lubricated and sealed, per the chart below:

Clause Bassas Bastinas	DPE-400	DPE-200	RPE-100
Clean Room Rating	100	1000	100
Lubricant	Magnalube	Krytox	Krytox

Contact DESTACO for a full range of clean room certified products at solutions@destaco.com



# **DPE-400 HEAVY-DUTY**

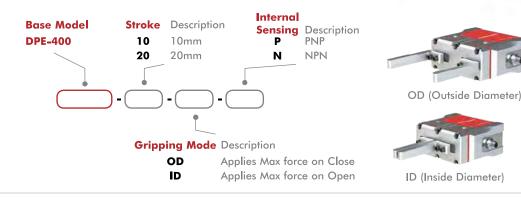
Electric Parallel Grippers | Features and Benefits | Technical Specifications

#### Features:

- Two stroke ranges from 0 to 10mm and 0 to 20mm
- Grip Force adjust-ability from 100% to 50% controlled from the 0 to 5VDC analog input
- Fully integrated electronics, no programming or software Operates from PLC discrete open/close commands
- Reverse polarity protection to protect from application mis-wiring
- DIRECTCONNECT™ mounting to rotaries and slides without requiring adapter plates
- · Open and close sensing via built-in motor feedback signal
- Clean room 100 rated



### How To Order



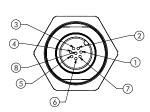
### Accessories

Power and Sensor Accessories	Part Number
PNP Magneto-Resistive Position Sensor	OHSP-017
NPN Magneto-Resistive Position Sensor	OHSN-017
Quick Disconnect Sensor Cable, 5m long	CABL-013
8-wire Power and Signal Cable, 5m long with Straight M12 Connector	CABL-052
8-wire Power and Signal Cable, 5m long with 90° M12 Connector	CABL-053

<sup>\*</sup>Sensor and cable sold separately.

#### Electrical Interface: Pin Out

(Looking into the head of the connector on gripper)



Voltage shown is applied to the FORCE pin, which accepts a 0-5V analog signal.

Pin #	Color	Signal	Description	Current
1	White	Force	0-5 VDC (Analog)	5mA
2	Brown	+24V	Motor Power	2A (max), 0.4 A (avg)
3	Green	Open	24 VDC Active (Inputs)	10mA
4	Yellow	Open Sense	NPN/PNP (Outputs)	300mA (max)
5	Gray	Close	24 VDC Active (Inputs)	10mA
6	Pink	Close Sense	NPN/PNP (Outputs)	300mA (max)
7	Blue	Ground	Motor Ground	2A (max),
8	Red	I/O Power	24 VDC (PNP Outputs Only)	300mA (max)

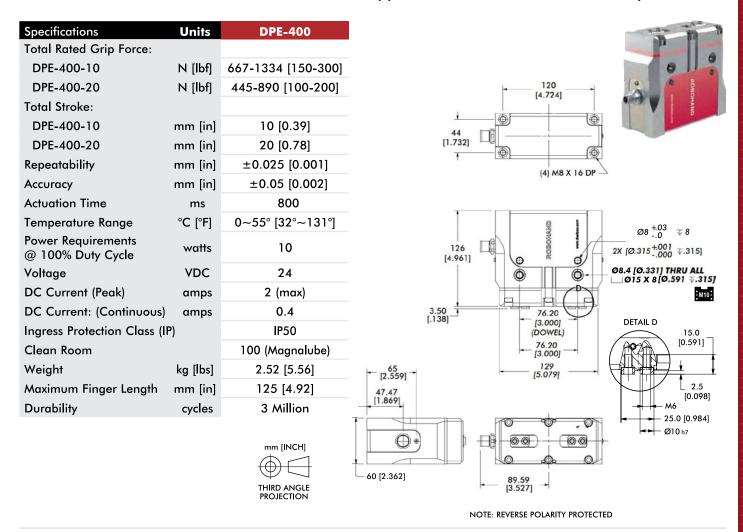


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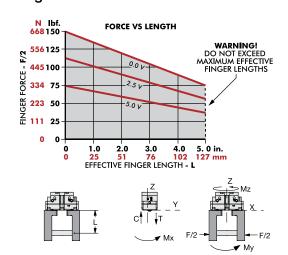


# **DPE-400 HEAVY-DUT**

### Electric Parallel Grippers | Dimensions and Technical Specifications

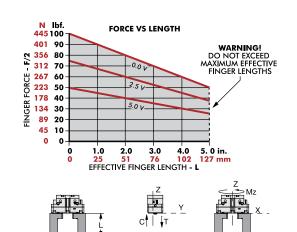


### **Loading Information**



DPE-400-10	Static	Dynamic		
Maximum Tensile <b>T</b>	1564 N [352 lbs]	259 N [58 lbs]		
Maximum Compressive C	2070 N [465 lbs]	259 N [58 lbs]		
Maxi mum Moment $M_X$	76 Nm [673 in-lbs]	10 Nm [89 in-lbs]		
Maximum Moment My	106 Nm [938 in-lbs]	14 Nm [124 in-lbs]		
Maximum Moment M <sub>X</sub>	70 Nm [620 in-lbs]	14 Nm [124 in-lbs]		
<sup>†</sup> Capacities are per set of jaws and are not simultaneous				

Dimensions and technical information are subject to change without notice



Static	Dynamic
1394 N [313 lbs]	168 N [38 lbs]
1845 N [415 lbs]	168 N [38 lbs]
68 Nm [602 in-lbs]	6 Nm [53 in-lbs]
84 Nm [743 in-lbs]	8 Nm [71 in-lbs]
56 Nm [496 in-lbs]	8 Nm [71 in-lbs]
	1394 N [313 lbs] 1845 N [415 lbs] 68 Nm [602 in-lbs] 84 Nm [743 in-lbs]

**✓** Mx

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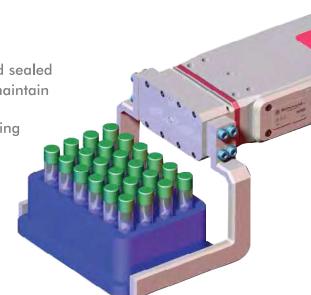


# **DPE-200 MEDIUM-DUTY**

### Electric Parallel Grippers | Features and Benefits | How To Order

#### Features:

- Ideal for semiconductor and life sciences laboratory applications
- Fast parts handling with grip speeds capable of 120 parts per minute with a 25mm stroke and 250ms actuation time
- High reliability up to four times longer than pneumatic equivalents
- · Maintenance free internally lubricated and sealed
- Precision rack-and-pinion drive helps to maintain grip accuracy of  $\pm$  0.05mm (0.002in)
- Fully integrated electronics, no programming or software. Operates from PLC discrete open/close commands
- Reverse polarity protection to protect from application mis-wiring
- DIRECTCONNECT™ mounting to rotaries and slides without requiring adapter plates
- Clean room 1000 rated



### How To Order



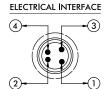
#### Accessories

Power and Sensor Accessories	Part Number
PNP Magneto-Resistive Position Sensor	OHSP-017
NPN Magneto-Resistive Position Sensor	OHSN-017
Quick Disconnect Sensor Cable, 5m Long	CABL-013
4-wire Power and Signal Cable, 5m Long	CABL-046

<sup>\*</sup>Sensor and cable sold separately.

#### Electrical Interface: Pin Out

(Looking into the head of the connector on gripper)



### PIN OUT (LOOKING INTO HEADER CONNECTOR ON GRIPPER)

| BROWN | (+ 24 VDC) | WHITE | (OPEN GRIPPER) +24 VDC = ACTIVE | BLUE | (GROUND) | BLACK | (CLOSE GRIPPER) +24 VDC = ACTIVE | 3 ...... BLUE 4 ...... BLACK

CABLE # CABL-046

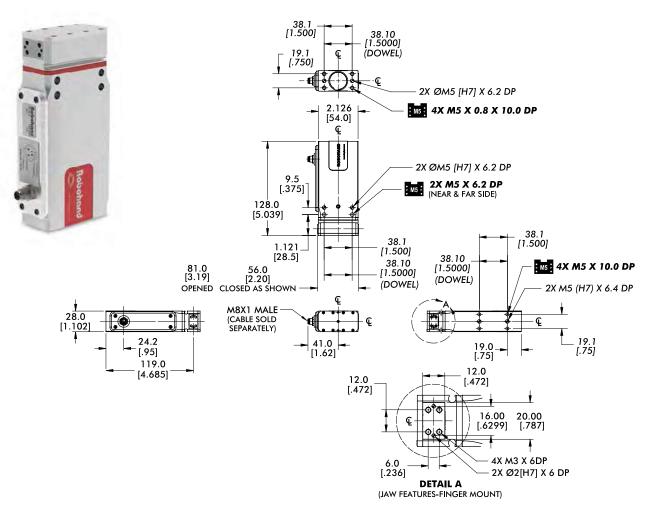


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# DPE-200 MEDIUM-DU

# Electric Parallel Grippers | Dimensions and Technical Specifications

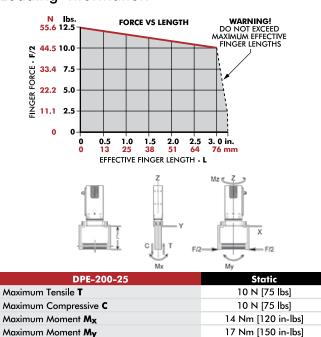


### **Specifications**

Specifications	Units	DPE-200-25
Total Grip Force	N [lbf]	111 [25]
Stroke	mm [in]	25 [0.98]
Repeatability	mm [in]	±0.025 [0.001]
Accuracy	mm [in]	±0.051 [0.002]
Actuation Time	ms	250
Temperature Range	°C [°F]	5°~60° [41°~140°]
Power Requirement @ 100% duty cycle	W	4.2
Voltage	VDC	24
Current - Peak	amps	1.5 (max)
Current - Continuous	amps	0.175
Ingress Protection Class (IP)	)	IP54
Clean Room		1000 (Krytox)
Weight	kg [lbs]	0.53 [1.16]
Max Finger Length	mm [in]	76.2 [3.00]
Durability	cycles	20 Million

Dimensions and technical information are subject to change without notice

### **Loading Information**



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<sup>†</sup>Capacities are per set of jaws and are not simultaneous

Maximum Moment Mx



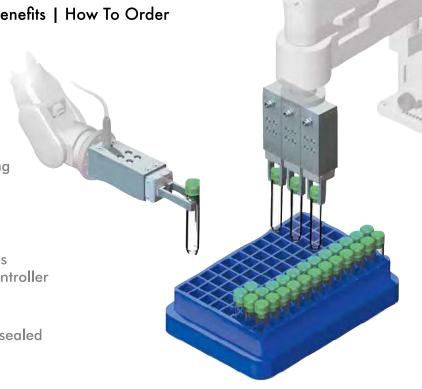
14 Nm [120 in-lbs]

# **RPE-100 LIGHT-DUTY**

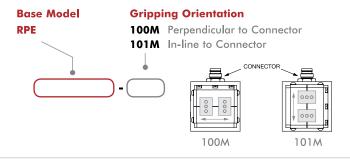
Electric Parallel Grippers | Features and Benefits | How To Order

### Features:

- Ideal for semiconductor and life sciences laboratory applications
- · Compact design allows several units mounted closely together to grip multiple parts simultaneously
- Fully integrated electronics, no programming or software. Operates from PLC discrete open/close commands
- · Fail-safe operation with spring closed maintains full grip force upon power loss
- No programming required. Gripper actuates using a 50ms discrete pulse from PLC or controller
- Minimized finger backlash and side play with low friction Dual-V bearing system
- Maintenance free internally lubricated and sealed
- Clean room 100 rated IP54



### How To Order



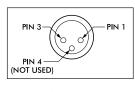
#### Accessories

Sensor Accessories	Part Number
Inductive Sensor Mounting Kit (Mounts 1 sensor)	OSMK-130
PNP Inductive Sensor with Quick Connect	OISP-019
NPN Inductive Sensor with Quick Connect	OISN-019
Quick Disconnect Sensor Cable, 2m long	CABL-010
Quick Disconnect Sensor Cable, 5m long	CABL-013

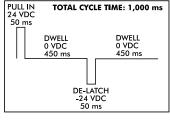
<sup>\*</sup>Sensor and cable sold separately.

#### **Electrical Interface: Pin Out**

(Looking into the head of the connector on gripper)



PIN ORIENTATION



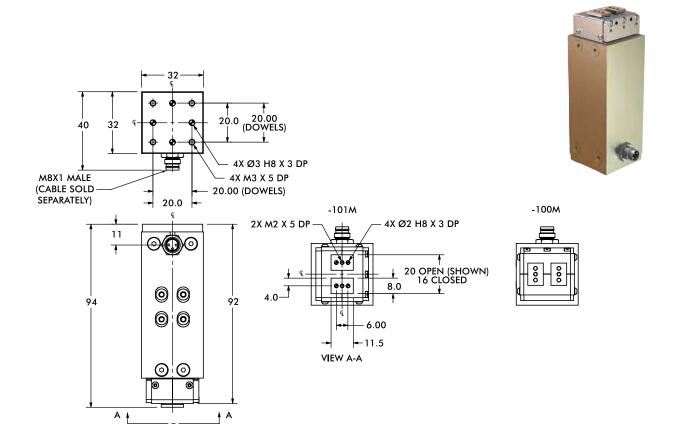
TIMING DIAGRAM



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# RPE-100 LIGHT-DU

# Electric Parallel Grippers | Dimensions and Technical Specifications

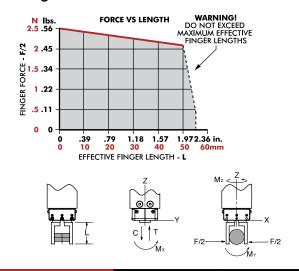


## **Specifications**

Specifications	Units	RPE-100M/101M	
Total Grip Force	N [lbf]	5 [1.1]	
Stroke	mm [in]	4 [0.16]	
Repeatability	mm [in]	±0.025 [0.001]	
Accuracy	mm [in]	±0.051 [0.002]	
Actuation Time	ms	100	
Temperature Range	°C [°F]	5°~50° [40°~120°]	
Power Requirement @ 100% duty cycle	W	40 (Peak)	
Voltage	VDC	24	
Current - Peak	amps	1.5 (max)	
Current - Continuous	amps	0.175	
Ingress Protection Class (IP)		IP54	
Clean Room		100 (Krytox)	
Weight	kg [lbs]	0.23 [0.50]	
Max Finger Length	mm [in]	50 [1.90]	
Durability	cycles	5 Million	

Dimensions and technical information are subject to change without notice

### **Loading Information**



RPE-100, RPE-101	Static	Dynamic	
Maximum Tensile <b>T</b>	59 N [13 lbs]	20 N [4.5 lbs]	
Maximum Compressive C	59 N [13 lbs]	20 N [4.5 lbs]	
Maximum Moment M <sub>X</sub>	0.75 Nm [2.7 lbf-in]	0.3 Nm [6.6 lbf-in]	
Maximum Moment My	1.2 Nm [10.6 lbf-in]	0.4 Nm [3.5 lbf-in]	
Maximum Moment M <sub>X</sub>	0.75 Nm [6.6 lbf-in]	1.1 Nm [9.7 lbf-in]	
*Capacities are per set of jaws and are not simultaneous			

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